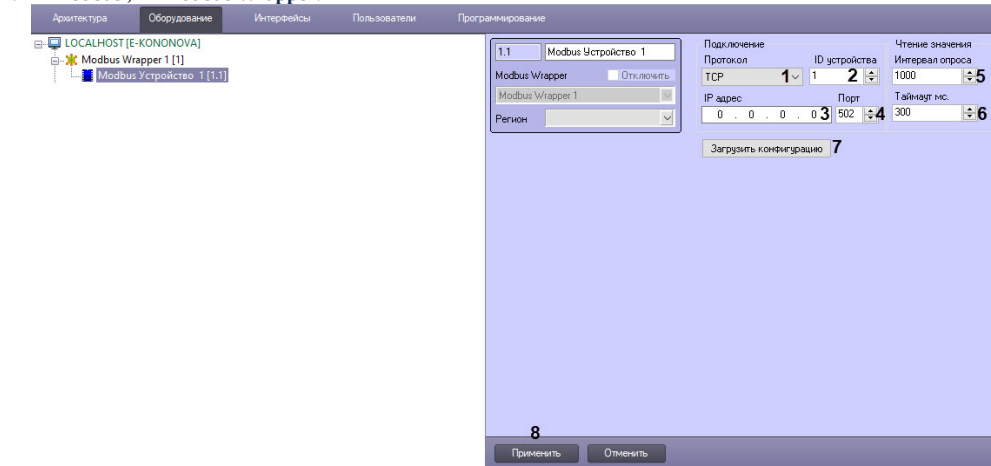


Modbus

Modbus :

1. **Modbus , Modbus Wrapper.**



- 2. (1) ACFA-
 - TCP - Ethernet.
 - RTU - COM-.
- 3. ID (2) , (Slave ID Unit ID).
- 4. TCP, IP (3) (4) IP- .
- 5. (5) .
- 6. , (6) , Modbus , . 300. , . .
- 7. (7), , Modbus .mbmap. Windows .
- 8. (8) .

Modbus .